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NEWS	6	JUN	25	CA/CAplus and USPAT databases updated with IPC reclassification data
NEWS	7	JUN	30	AEROSPACE enhanced with more than 1 million U.S.
	_			patent records
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NEWS	13	JUL	28	IFICDB, IFIPAT, and IFIUDB reloaded with enhancements
NEWS		JUL		STN Viewer performance improved
NEWS		AUG		INPADOCDB and INPAFAMDB coverage enhanced
NEWS		AUG		
				CA/CAplus enhanced with printed Chemical Abstracts page images from 1967-1998
NEWS	17	AUG		CAOLD to be discontinued on December 31, 2008
NEWS	18	AUG	15	CAplus currency for Korean patents enhanced
NEWS	19	AUG	27	CAS definition of basic patents expanded to ensure comprehensive access to substance and sequence information
NEWS	20	SEP	18	Support for STN Express, Versions 6.01 and earlier,
				to be discontinued
NEWS	21	SEP	25	CA/CAplus current-awareness alert options enhanced to accommodate supplemental CAS indexing of
NEWS	22	SEP	26	exemplified prophetic substances WPIDS, WPINDEX, and WPIX coverage of Chinese and
				and Korean patents enhanced
NEWS		SEP		IFICLS enhanced with new super search field
NEWS	24	SEP	29	EMBASE and EMBAL enhanced with new search and display fields
NEWS	25	SEP	30	CAS patent coverage enhanced to include exemplified prophetic substances identified in new Japanese-language patents
NEWS	26	OCT	07	EPFULL enhanced with full implementation of EPC2000
NEWS		OCT		Multiple databases enhanced for more flexible patent number searching

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=> file casreact

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FILE CONTENT: 1840 - 6 Oct 2008 VOL 149 ISS 15

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12 13 14 21 22
ring nodes :
1 2 3 4 5 6 7 8 9 10 11 16 17 18 19 20
chain bonds :
4-12 12-13 13-14 19-21 21-22
ring bonds :
1-2 1-6 2-3
            3-4 4-5 5-6 5-7 6-9 7-8 8-11 9-10 10-11 16-17 16-20 17-18
 18-19 19-20
exact/norm bonds :
4-12 12-13 13-14 16-17 17-18 19-21 21-22
exact bonds :
5-7 6-9 7-8 8-11 9-10 10-11 16-20 18-19 19-20
normalized bonds :
1-2 1-6 2-3 3-4 4-5 5-6
isolated ring systems :
containing 1 : 16 :
```

Match level:
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom
11:Atom 12:CLASS 13:CLASS 14:CLASS 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom
21:CLASS 22:CLASS
fragments assigned product role:
containing 1
fragments assigned reactant/reagent role:
containing 16

L1 STRUCTURE UPLOADED

=> d l1 L1 HAS NO ANSWERS L1 STR

chain nodes :

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

Structure attributes must be viewed using STN Express query preparation.

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FULL SEARCH INITIATED 12:14:20 FILE 'CASREACT'

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100.0% DONE 3 VERIFIED 2 HIT RXNS

1 DOCS

SEARCH TIME: 00.00.01

L2 1 SEA SSS FUL L1 (2 REACTIONS)

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L2 ANSWER 1 OF 1 CASREACT COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 143:7535 CASREACT

TITLE: Manufacture of vitamin B6 and related 9-acvloxv-1,5-dihvdro-8-methylpvrido[3,4-

e][1,3]dioxepins

INVENTOR(S): Fischesser, Jocelyn; Fritsch, Helmut; Gum, Andrew

George; Karge, Reinhard; Keuper, Ralf

PATENT ASSIGNEE(S): DSM IP Assets B. V., Neth.

SOURCE: PCT Int. Appl., 23 pp. CODEN: PIXXD2

DOCUMENT TYPE: Patent
LANGUAGE: English

LANGUAGE: Eng: FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT | NO. | KIND DATE | | | APPLICATION NO. | | | | DATE | | | | |
|--|-----------|-------------|-------------|-----|-----------------|------|------|------|------|----------|------|-----|-------|
| | | | | | | | | | | | | | |
| WO 200 | 5049618 | A1 20050602 | | | WO 2004-EP12655 | | | | 55 | 20041109 | | | |
| W: | AE, AG, | | | | | | | | | | | | |
| | CN, CO, | CR, CU, | CZ, DE, | DK, | DM, | DZ, | EC, | EE, | EG, | ES, | FI, | GB, | GD, |
| | GE, GH, | GM, HR, | HU, ID, | IL, | IN, | IS, | JP, | KE, | KG, | KP, | KR, | KZ, | LC, |
| | LK, LR, | LS. LT. | LU. LV. | MA. | MD. | MG. | MK. | MN. | MW. | MX. | MZ. | NA. | NI. |
| | NO. NZ. | OM, PG, | PH. PL. | PT. | RO. | RU. | SC. | SD. | SE. | SG. | SK. | SL. | SY. |
| | | IN, TR, | | | | | | | | | | | |
| RW | : BW, GH, | | | | | | | | | | | | |
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| R: | AT, BE, | | | | | | | | | | SE, | MC, | PT, |
| | | FI, RO, | | | | | | | | | | | |
| CN 188 | 2592 | A | 20061220 |) | C | N 20 | 04-8 | 0034 | 214 | 2004 | 1109 | | |
| JP 200 | 7511558 | T | 20070510 |) | J | P 20 | 06-5 | 4024 | 7 | 2004 | 1109 | | |
| US 200 | 70072254 | A1 | 20070329 |) | U | S 20 | 06-5 | 7983 | 6 | 2006 | 0608 | | |
| PRIORITY APPLN. INFO.: DE 2003-10353999 20031119 | | | | | | | | | | | | | |
| | | | | | W | 0 20 | 04-E | P126 | 55 | 2004 | 1109 | | |
| OTHER SOURC | | | | | | | | | | | | | |

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

A process for manufacturing a 3-un-, 3-mono- or 3,3-disubstituted AB 9-acvloxv-1,5-dihydro-8-methylpyrido[3,4-e] [1,3]dioxepin I [R2, R3 = H, C1-4-alkvl C2-4-alkenvl; R4 = C1-4-alkvl, C1-4-haloalkvl, Ph-(C1-4-alkvl), Ph; CR2R3 = C4-6-cycloalkylidene] and optionally for manufacturing pyridoxine involves performing an addition reaction between a 4-methyl-5-alkoxy-oxazole II [R1 = C1-4-alky1] and a 2-un-, 2-mono- or 2,2-disubstituted 4,7-dihydro-1,3-dioxepin III in the substantial absence of a solvent and a catalyst to give a product mixture consisting essentially of the appropriate Diels-Alder adduct IV in a major proportion and the appropriate 3-un-, 3-mono- or 3,3-disubstituted 1,5-dihydro-8-methylpyrido[3,4e][1,3]dioxepin-9-ol V in a minor proportion, removal of a substantial proportion of the unreacted oxazole and dioxepin starting materials from the product mixture by distillation under reduced pressure, addition of a substantially anhydrous organic acid to said product mixture and rearrangement οf

the Diels-Alder adduct IV to further V in the presence of said substantially anhydrous organic acid with removal of the generated alkanol by

0

distillation under reduced pressure, and acylation of the resultingly enriched quantity of V with an added carboxylic acid anhydride, (R4CO)2O to produce the desired I, and optionally converting this so-manufactured acylation product I to pyridoxine by acid hydrolysis for achieving deprotection and deacylation. Pyridoxine [VI] is a well known form of vitamin B6 with well established utility.

RX(5) OF 7 COMPOSED OF RX(1), RX(3) RX(5) 2 A + 2 B + F ===> G

YIELD 98%

RX(1) RCT A 5006-20-2, B 5417-35-6 PRO C 5205-63-0, D 1622-67-9 CON 4 hours, 155 deg C NTE neat; monitored by GC

RX(3) RCT D 1622-67-9

STAGE(1) CON 80 deg C, 1 atm

STAGE (2)

RCT F 108-24-7

CON SUBSTAGE(1) 5 minutes

SUBSTAGE(2) 1 hour SUBSTAGE(3) 200 - 20 mbar

STAGE(3)

SOL 25322-68-3 HOCH2CH2OH polymer

CON SUBSTAGE(1) 120 deg C, 0.1 - 0.01 mbar

SUBSTAGE(2) 80 - 145 deg C, 0.1 - 0.01 mbar

PRO G 92671-67-5

NTE $\,$ neat; monitored by GC; distn. last part second stage and all third stage $\,$

| => log y
COST IN U.S. DOLLARS | SINCE FILE
ENTRY | TOTAL
SESSION | | | |
|--|---------------------|------------------|--|--|--|
| FULL ESTIMATED COST | 123.02 | 123.23 | | | |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | SINCE FILE
ENTRY | TOTAL
SESSION | | | |
| CA SUBSCRIBER PRICE | -0.75 | -0.75 | | | |

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